

DM Series Nd:YLF & Nd:YAG Green Nanosecond Lasers

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Photonics Industries' DM Series Nd:YLF and Nd:YAG green nanosecond lasers combine remarkably high pulse energies (up to 100 mJ) or high average powers (up to 200 W) with a simple, rugged, and efficient form factor, all from one fully independent laser resonator. Dual Head configurations can go up to 200 mJ of pulse energy or up to 400 W of power. The proprietary single laser resonator design¹ ideally fulfills the needs of both research and industry, from PIV research, to providing the necessary high energy for laser thermal processing or annealing applications in an industrial, compact form factor.

¹US Patents #7,346,092 Diode side pumped high pulse energy Nd:YLF lasers, #7,082,149 High power diode side pumped solid state laser



Applications

- Particle Image Velocimetry (PIV) High Speed Time Resolved PIV, Stereoscopic PIV, Volumetric Illumination (3D) PIV, Laser Tomography, Planar Laser Induced Fluorescence (PLIF), Interferometric Particle Imagining (IPI) Systems, Laser Light Sheet Illumination Systems
- Pumping Ti:Sapphire, Ultrafast Amplifier Systems
- High power cutting, drilling, welding, marking, patterning
- Laser Thermal Processing (LTP)
 Annealing, Laser Heat-tempering Metal Marking,
 Laser Discoloration & Bleaching Plastic Marking
- Semiconductor Lithography
 Systems/Photolithography
- Water-jet Assisted Laser Cutting, Diamond Cutting Systems

Features

 Patented highest pulse energy green laser from a single resonator:

Up to 100 mJ, Nd:YLF

Up to 200 W, Nd:YAG

 Two fully independent lasers, integrated into a Dual Head configuration available (see DM-DH Series brochure)

Up to 200 mJ, Nd:YLF

Up to 400 W, Nd:YAG

• Exceptional repetition rate control:

Single shot up to 10 kHz, Nd:YLF

1 to 50 kHz, Nd:YAG

Option up to 15 kHz available for Nd:YLF

Excellent pulse stability:

< 0.5% rms

Proprietary Twin Pulse mode option:

Generation of pulses in pairs with a calibrated pulse energy ratio

Controllable pulse separation down to 1 μ s (< 1 μ s for Dual Head)

- TEM₀₀ beam option available. Contact us.
- Unmatched reliability
 - < 1% service call requests within the warranty period in the latest 24-month statistics

Specifications - DM Series High Pulse Energy Nanosecond Lasers, Nd:YLF GRN Models

GRN Models	DM1-527-20	DM1-527-30	DM1-527-40	DM1-527-50	DM1-527-60	DM1-527-100	
Beam and output spe	ecifications						
Wavelength			527 nm 60 W at 3 kHz				
Average power ¹	30 W at 3 kHz	45 W at 3 kHz	60 W at 3 kHz	75 W at 3 kHz	90 W at 3 kHz	150 W at 3 kHz	
Pulse energy	20 mJ at 1 kHz	30 mJ at 1 kHz	40 mJ at 1 kHz	50 mJ at 1 kHz	60 mJ at 1 kHz	100 mJ at 1 kHz	
Pulse width	~180 ns at 1 kHz	~170 ns at 1 kHz	~130 ns at 1 kHz	~120 ns at 1 kHz	~110 ns at 1 kHz	~100 ns at 1 kHz	
Pulse repetition rate ²	КПZ	Single shot to 10 kHz (option up to 15 kHz)					
Pulse-to-pulse stability ³	< 0.5% rms						
Long term power stability ⁴	< 0.5% rms						
Beam spatial mode ⁵	Multimode, M ² 10 to 16						
Beam pointing stability	< 25 μrad						
Beam divergence	9 mrad ±15%						
Beam roundness	> 85%						
Beam diameter, at exit	~5 mm, nominal						
Polarization ratio	Vertical; 100:1						
Operational specifica	tions and system	characteristics					
Interface	RS232, Ethernet, Software GUI, External TTL Triggering						
Warm-up time	< 5 minutes from standby, or cold start						
Electrical requirement	100-240 V AC 200-240 V AC						
Line frequency	50-60 Hz						
Ambient temperature	Ambient 15°C to 30°C (59°F to 86°F) Operating Range, Relative Humidity 90% Max., non-condensing						
Power consumption ⁶	0.8 kW	1 kW	1.6 kW	1.7 kW	1.8 kW	2.3 kW	
Laser head Dimensions (LxWxH)	26 x 6.5 x 4.23 in 26 x 11 x 4.2						
Power supply Dimensions (LxWxH) ⁷	15 x 10.2 x 3.5 in						
Laser head weight	49 lbs (22.2 kg) 84 lbs (38.1 kg)						
Power supply weight	13.7 lbs (6.2 kg)						
Cooling system	Water-cooled						

- 1. Higher average powers available (see DM-DH Series brochure)
- 2. Lower pulse repetition rates (down to < 1 kHz) performance achieved by pulse energy capping
- 3. Measured at ambient temperature \pm 2°C
- 4. Measured over 8 hours \pm 1°C
- 5. TEM₀₀ beam option available (see DS Series brochure)
- 6. Power consumption data does not include an external chiller's power consumption
- 7. Total width with rack mount option is 19 in. Please note height in rack units is 2U.

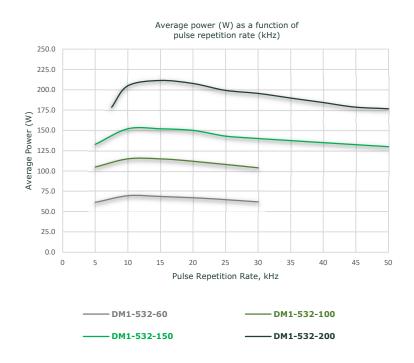
Average power (W) as a function of pulse repetition rate (kHz) 200 180 160 Average Power (W) 140 100 80 60 40 20 0 Pulse Repetition Rate, kHz - DM1-527-20 -DM1-527-30 - DM1-527-50 - DM1-527-40 - DM1-527-60 — DM1-527-100



Specifications - DM Series High Power Nanosecond Lasers, Nd:YAG GRN Models

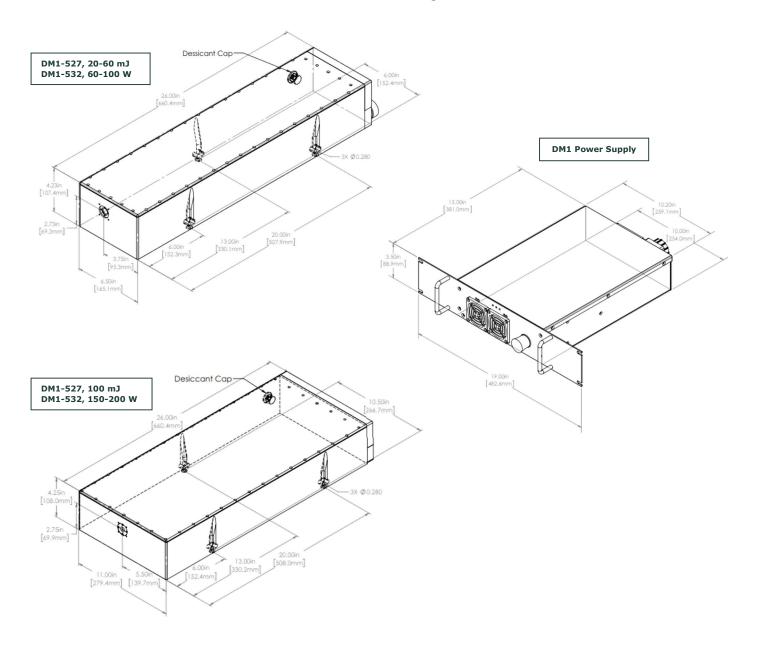
GRN Models	DM1-532-60	DM1-532-100	DM1-532-150	DM1-532-200			
Beam and output specificat	tions						
Wavelength	532 nm						
Average power ¹	60 W at 10 kHz	100 W at 10 kHz	150 W at 10 kHz	200 W at 10 kHz			
Pulse energy	6 mJ at 10 kHz	10 mJ at 10 kHz	15 mJ at 10 kHz	20 mJ at 10 kHz			
Pulse width	~150 ns at 10 kHz	~190 ns at 10 kHz	~200 ns at 10 kHz	~150 ns at 10 kHz			
Pulse repetition rate ²	1 to 50 kHz 1 to 30 kHz 1 to 50			0 kHz			
Pulse-to-pulse stability ³		< 1.5% rms					
Long term power stability ⁴	< 0.5% rms						
Beam spatial mode ⁵	Multimode, M ² ∼15	Multimode, M ² 20 to 25	Multimode, M ² 15 to 20	Multimode, M ² < 22			
Beam pointing stability	< 25 μrad						
Beam divergence	< 10 mrad						
Beam roundness	> 85%						
Beam diameter, at exit	~2 mm,	nominal	~5 mm, nominal				
Polarization ratio	Horizontal; 100:1						
Operational specifications	and system characteristics	S					
Interface	RS232, Ethernet, Software GUI, External TTL Triggering						
Warm-up time	< 5 minutes from standby, or cold start						
Electrical requirement	200-240 V AC						
Line frequency	50-60 Hz						
Ambient temperature	Ambient 15°C to 30°C (59°F to 86°F) Operating Range, Relative Humidity 90% Max., non-condensing						
Power consumption ⁶	1.1 kW	1.5 kW	2.1 kW	2.5 kW			
Laser head Dimensions (LxWxH)	26 x 6.5	x 4.23 in	26 x 11 x 4.25 in				
Power supply Dimensions (LxWxH) ⁷	15 x 10.2 x 3.5 in						
Laser head weight	49 lbs (22.2 kg)	84 lbs (38.1 kg)				
Power supply weight	13.7 lbs (6.2 kg)						
Cooling system	Water-cooled						

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Dimensional Drawings



Photonics Industries DM Series nanosecond lasers have a separate external power supply box, no longer requiring an external controller or utility module. The RF driver is located in the laser head, and all control electronics and connections for operation and control of the laser can be found on the back panel of the compact laser head.

Product specifications, characteristics, and dimensional drawings are subject to change without notice.

Photonics Industries conforms to provisions of US 21 CFR 1040.10 & 1040.11 and is made under one or more US patents listed below: 9,531,147, 8,817,831, 7,869,471, 7,346,092, 7,082,149, 7,079,557, 6,999,483, 6,980,574, 6,961,355, 6,842,293, 6,762,405, 6,690,692, 6,587,487, 6,584,134,6,366,596, 6,356,578, 6,327,281, 6,246,707, 6,229,829, 6,108,356, 6,061,370, 6,028,620, 5,936,983, 5,898,717 and Pending Patents

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Main Headquarters: 1800 Ocean Ave, Ronkonkoma, New York 11779, United States

<u>Photonics Industries International</u> is the pioneer of <u>intracavity harmonic lasers</u> and is at the forefront of developing, manufacturing and marketing a wide range of nanosecond, sub-nanosecond picosecond and femtosecond lasers for industrial, scientific, defense, and medical industries. Check out our <u>products</u> and see how we can help you <u>apply</u> our lasers to your needs.





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Rayture Systems



レイチャーシステムズ株式会社

〒160-0006 東京都新宿区舟町7 ロクサンビル7 F

TEL: 03-3351-0717 FAX: 03-3351-6771

URL : http://www.rayture-sys.co.jp

E-mail: laser@rayture-sys.co.jp