

# **DX Short Pulse Series**

**DX Nanosecond Lasers** 

### Solid State DPSS, TEM<sub>00</sub>, Q-Switched Lasers

For over 30 years, Photonics Industries' DX Series short-pulse nanosecond lasers have set the standard for precision and performance in industrial systems. Compact and powerful, these lasers feature pulse widths as short as ~10 nanoseconds and repetition rates up to an impressive 1 MHz, delivering unparalleled speed and accuracy. Designed for high-production throughput, they are the ideal choice for industries that demand consistent, precision quality at scale.

With tens of thousands of units shipped worldwide, the DX Series has earned a reputation for reliability and innovation. Its patented intracavity harmonic generation technology eliminates harmful indexing on harmonic crystals, ensuring peak performance and extended lifespan. Whether your production needs call for precision micro-machining or high-output manufacturing, the DX Series is engineered to exceed your expectations and elevate your operations.



### **APPLICATIONS**

- Semiconductor Wafer Marking
- Silicon, PERC and Solar Cell
- PCB & Polymer Cutting & Drilling
- Glass and Ceramics Processing
- Surface Cleaning and Ablation
- Microelectronics Fabrication
- Electrode Cutting and Structuring
- Precision Layer Removal for Additive Manufacturing

### FEATURES

- Up to ~800µJ Pulse Energy at 100 kHz
- True TEM<sub>00</sub> Output
- Short Pulse Widths
- Water Cooled
- Robust & Compact Form Factor
- Dynamic Pulse Energy Control PEC
- Position Synchronized Output PSO
- Power Monitoring and Self-Calibration



### Specifications – DX Short Pulse Series

	DX-532-30	DX-532-48	DX-532-65	DX-532-80		
Wavelength	532nm					
Average Power @100kHz	30W	48W	65W	80W		
Pulse Energy @100kHz	~500µJ	~600µJ	~700µJ	لµ008~		
Pulse Width	~10ns @ 50kHz		~14ns @ 100kHz	~20ns @ 100kHz		
Pulse repetition rate <sup>1</sup>	Single shot to 500 kHz (Option up to 1MHz)					
Pulse-to-pulse stability <sup>2</sup>	<2% rms					
Long-term power stability <sup>3</sup>	<2% rms					
Beam spatial mode & M <sup>2</sup>	TEM <sub>00</sub> - M <sup>2</sup> <1.1		TEM <sub>00</sub> - M <sup>2</sup> <1.2			
Beam divergence (nominal)	~ 2.5 mrad					
Beam diameter <sup>4</sup> at exit (nominal)	~ 0.7mm		~1 mm			
Beam roundness	~90%					
Beam pointing stability	<25 urad					
Polarization ratio	Vertical; >500:1					
	Operational Specifications and Characteristics					
Interface	RS232, Ethernet, Software GUI, External TTL Triggering					
Warm-up time	< 5 minutes from standby, <10 minutes from cold start					
Electrical requirement	100-240 V AC - 32 V DC, 16 A [ PSU Included]					
Line frequency	50-60 Hz					
Power consumption	~35	50W	~400W	~600W		
Dimensions	16 x 7.5 x 3.75in 18 x 7.		18 x 7.5 x 3.75in			
Weight	~29 lbs [~13.2kg] ~34.5lbs [15.6			~34.5lbs [15.6kg		
	Environmental Requirements					
Ambient temperature <sup>2</sup>	Ambient 15°C to 30°C (59°F to 86°F) Operating Range					
	Relative humidity 0% to 80% max, non-condensing					
Storage conditions	-10°C to 40°C; sea level to 12000 m					
	0% to 80% relative Humidity, non-condensing					
Cooling system	Water-Cooled					

[1.] Lower pulse repetition rates (down to < 30 kHz) performance achieved by pulse energy capping. [2.] Measured at ambient temperature ± 2°C. [3.] Measured over 8 hours ± 1°C.

Typical Beam Profile



DX-532-48



\_\_\_\_DX-532-30 \_\_\_\_DX-532-48 \_\_\_\_DX-532-65 \_\_\_\_DX-532-80



### Specifications – **DX Short Pulse Series**

	DX-355-20	DX-355-28	DX-355-40	DX-355-50		
Wavelength	355nm					
Average Power @ 100kHz	20W	28W	40W	50W		
Pulse Energy @50kHz	~400uJ	~560uJ	~800uJ	~1mJ		
Pulse Width @ 50kHz	~12ns					
Pulse repetition rate <sup>1</sup>	Single shot to 300 kHz (Option up to >500kHz)					
Pulse-to-pulse stability <sup>2</sup>	<2% rms					
Long-term power stability <sup>3</sup>	<2% rms					
Beam spatial mode & M <sup>2</sup>	TEM <sub>00</sub> - M <sup>2</sup> <1.1			TEM <sub>00</sub> - M <sup>2</sup> <1.2		
Beam divergence (nominal)	< 1.5mrad					
Beam diameter at exit (nominal) <sup>4</sup>	~ 0.6mm		~ 2.5	~ 2.5mm		
Beam roundness	~90%					
Beam pointing stability	<25 urad					
Polarization ratio	Horizontal; >100:1					
	Operational Specifications and Characteristics					
Interface	RS232, Ethernet, Software GUI, External TTL Triggering					
Warm-up time	< 5 minutes from standby, <10 minutes from cold start					
Electrical requirement	100-240 V AC - 32 V DC, 16 A [ PSU Included]					
Line frequency	50-60 Hz					
Power consumption	~3!	50W	~400W	~600W		
Dimensions	18 x 7.5 x 3.75					
Weight	~34.5lbs [15.6kg]					
	Environmental Requirements					
Ambient temperature <sup>2</sup>	Ambient 15°C to 30°C (59°F to 86°F) Operating Range					
	Relative humidity 0% to 80% max, non-condensing					
Storage conditions -	-10°C to 40°C; sea level to 12000 m					
	0% to 80% relative Humidity, non-condensing					
Cooling system	Water-Cooled					

[1.] Lower pulse repetition rates (down to < 30 kHz) performance achieved by pulse energy capping. [2.] Measured at ambient temperature ± 2°C. [3.] Measured over 8 hours ± 1°C.

[4.] Larger beam diameters at the exit (up to ~2.5 mm) are available with the expansion option.



DX-355-50





## Dimensional Drawings

DX-532-30/48/65





### **Dimensional Drawings**

DX-532-80,



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# Rayture Systems



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