Laser Marking Process

Utilizing Photonics Industries' DX Series Nanosecond Laser





Sample Information

The material type is a battery chip. The specific sample . thickness is 0.2mm and has a length of 152mm by width of 152mm. The specific application is marking a bar code on a typical battery chip.

The nanosecond laser material marking process shall mark with clear edges and no burrs.

System Information

Laser Source: DX Air-Cooled Series Laser Wavelength: 355nm

Standard Processing Equipment: i.e. Scanning Galvo

Test Data

The process marked with a depth of 1µm and 15-20µm with a OR code size of 1mmx1mm.





Key Features

- High power air-cooled ns laser (1W-15W air-cooled)
- Patented intracavity harmonic generation for UV and Green wavelengths
- Superior form factor as the most compact, rugged, All-in-One nanosecond laser
- Highest wall plug efficiency, low power consumption, nanosecond laser:

~10% for UV, and ~17% for Green

Short pulse widths and high repetition rates

Single shot up to 500 kHz

Excellent TEM₀₀ beam:

Typical $M^2 < 1.1$

Superior Pulse Stability:

Typical < 2% rms

- **Exceptional Beam Pointing Stability:** < 20 urad
- Advanced software GUI controls

PEC (Power or Pulse Energy Control)

Duty Control for ultimate adaptability to production needs

Remote diagnostic/"no-touch" calibration

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Photonics Industries International, Inc.

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Rayture Systems



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